



Housed in smaller, 1.6" x 2" x 0.40" (41 x 51 x 10.2mm) packages carrying the standard 2" x 2" pinout, MPS's new UHE Series DC/DC Converters deliver more current/power (up to 10A/30W) than currently available from either package size.

## FEATURES

- The most I<sub>OUT</sub>/P<sub>OUT</sub> in this format
- Lower priced than bricks
- Small 1.6" x 2" x 0.4" plastic package with standard 2" x 2" pinout
- Output configurations:  
1.2/1.5/1.8/2.5V<sub>OUT</sub> @ 10 Amps  
3.3/5V<sub>OUT</sub> @ 25 Watts  
5/12/15V<sub>OUT</sub> @ 30 Watts
- Five input ranges from 9-75 Volts
- Efficiencies as high as 91.5%
- Stable no-load operation
- Optional Sense pins for low V<sub>OUT</sub>
- Thermal shutdown, I/O protected
- 1500 Vdc I/O BASIC Insulation
- UL/EN60950-1 certified (2nd Edition); CE marked for Q48 models
- RoHS compliant

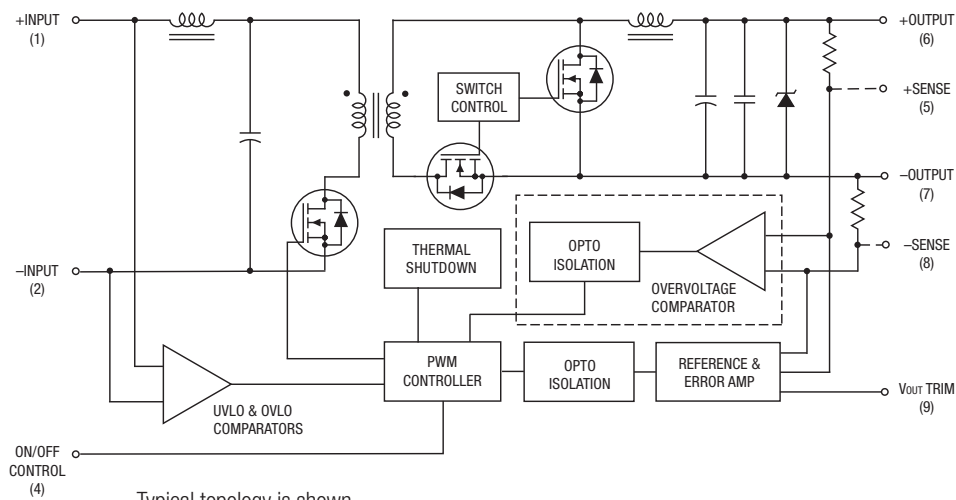
## PRODUCT OVERVIEW

The UHE 12-30W Series of high-efficiency, isolated DC/DC's provide output power ranging from 10 Amps @ 1.2V to 2 Amps @ 15V. Offering both 2:1 and 4:1 input voltage ranges, UHE's meet V<sub>IN</sub> requirements from 9 to 75 Volts.

Taking full advantage of the synchronous-rectifier, forward topology, UHEs boast outstanding efficiency (some models exceed 91%) enabling full-power operation to ambient temperatures as high as +60°C, without air flow. Assembled using fully automated, SMT-on-pcb techniques, UHEs provide stable no-load operation, excellent line ( $\pm 0.1\%$ ) and load ( $\pm 0.15\%$ ) regulation, quick step response (200 $\mu$ sec), and low output ripple/noise (50-100mVp-p). Additionally, the UHEs unique output design eliminates one of the topology's few shortcomings—output reverse conduction.

All devices feature full I/O fault protection including: input overvoltage and undervoltage shutdown, precise output overvoltage protection (a rarity on low-voltage outputs), output current limiting, short-circuit protection, and thermal shutdown.

All UHE models incorporate a V<sub>OUT</sub> Trim function and an On/Off Control pin (positive or negative logic). Low-voltage models (1.2V to 5V) offer optional sense pins facilitating either remote load regulation or current sharing for true N+1 redundancy. All models are certified to the BASIC insulation requirements of UL/EN60950-1 (2nd Edition), and 48V<sub>IN</sub> (75V max.) models carry the CE mark. Selected models are RoHS compliant (Reduction of Hazardous Substances).



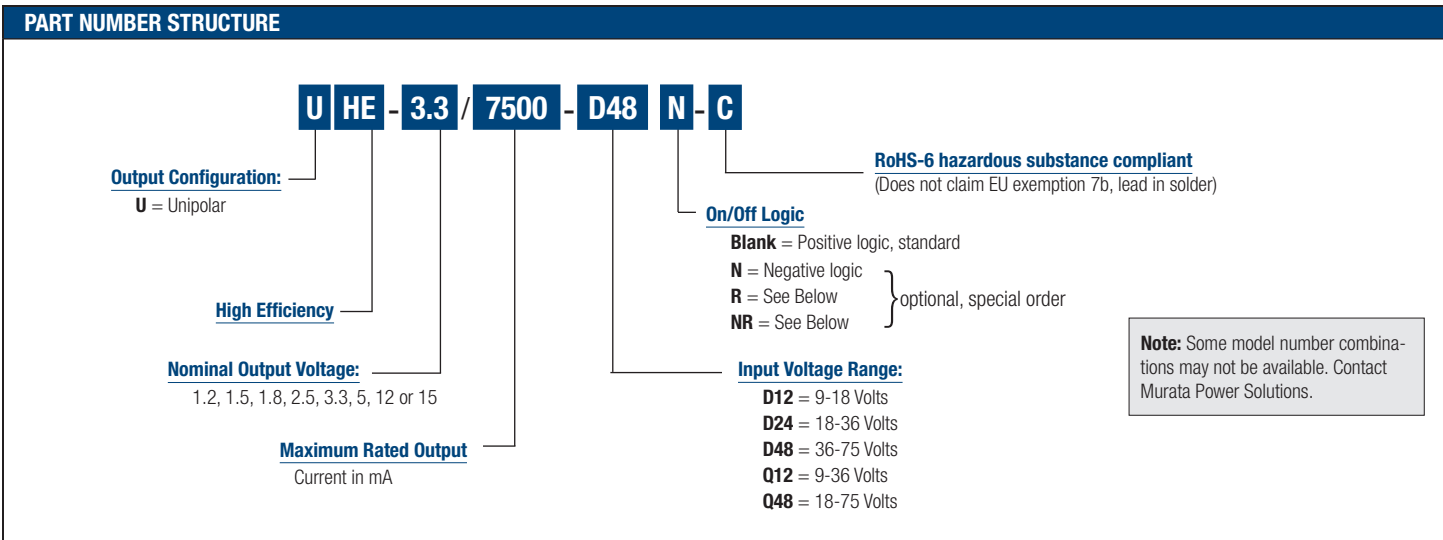
- ① Optional comparator feedback. Contact MPS.
- ② Sense pins are optional on 1.2-5V<sub>OUT</sub> models ("R" suffix).

\*One phase of two is shown.



Figure 1. Simplified Block Diagram





## Options and Adaptations

### Optional Functions and Part Number Suffixes

The versatile UHE, 12-30W DC/DC converters offer numerous electrical and mechanical options. Per the Ordering Guide on page 2, the trailing DXX or QXX (where XX stands for 12, 24 or 48V<sub>IN</sub>) in each part number pertains to the base part number. Part-number suffixes are added after this input identification, indicating the selection of standard options. The resulting part number is a "standard product" and is available to any customer desiring that particular combination of options.

The On/Off Control function on pin 4 employs a positive logic (on = open or "high," no suffix). To request a negative logic on this pin/function, add an "N" suffix to the part number. Standard models have no pins in the pins 5 and 8 positions. For 5-10A models (1.2-5V<sub>OUT</sub>), ±Sense pin/functions can be added to these positions (see pinout P52) by adding an "R" suffix. An "NR" suffix can be added for both negative-logic and sense-pin options. See below.

### Suffix Description

- Blank** Positive logic On/Off Control function (pin 4), V<sub>OUT</sub> trim (pin 9), no Sense pins, pin length 0.2 inches (5.08 mm).
- N** Add Negative logic on the On/Off Control function, V<sub>OUT</sub> trim (pin 9), no Sense pins.
- R** Positive logic on the On/Off Control function, V<sub>OUT</sub> trim (pin 9), ±Sense pins in the pin 5 and pin 8 positions (available for low V<sub>OUT</sub> models only). Available under special order.
- NR** Negative logic on the On/Off Control function, V<sub>OUT</sub> trim (pin 9), +/-Sense pins in the pin 5 and pin 8 positions (available for low V<sub>OUT</sub> models only). Available under special order.

Alternate pin lengths are available under special order

- T** Alternate trim configuration. Special order only.
- C** Full RoHS-6 compliance.
- Y** RoHS-5 hazardous substance compliance with lead exception. RoHS-5 compliance requires a scheduled quantity order. Not all RoHS-5 "-Y" models are available. Please contact Product Marketing for further information.

### Adaptations

There are various additional configurations available on UHE, 12-30W DC/DCs. Because designating each of them with a standard part-number suffix is not always feasible, such are designated by MPS in assigning a 5-digit "adaptation code" after the part-number suffixes. Contact MPS directly if you are interested in your own set of options/adaptations. Our policy for minimum order quantities may apply. Consequently, the following products are offered for sale:

#### UHE-5/6000-D48N-30749

#### UHE-5/6000-D48N-30749-Y (RoHS-5)

Standard product, 48V<sub>IN</sub>, 5V/6A output with negative logic on the On/Off Control function, modified Trim function (5% trim up = 9.09kΩ, 5% trim down = 3.83kΩ, compatible with UEP-30750), integrated soft start and with input OVP and thermal shutdown removed.

RoHS-5 compliance refers to the exclusion of the six hazardous substances in the RoHS specification with the exception of lead. MPS's RoHS-5 products use all the conforming RoHS materials, however our solders contain lead.

#### UHE-3.3/7500-D48THL2-Y and

#### UHE-5/6000-D48THL2-Y (RoHS-5)

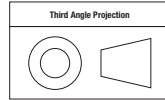
Special trim, conformal coating, 3.68mm pin length, positive on/off logic, RoHS-5 hazardous substance compliance (with lead).

**MECHANICAL SPECIFICATIONS**

**INPUT/OUTPUT CONNECTIONS**

Pin	Function P51	Function P52
1	+Input	+Input
2	-Input	-Input
3	No Pin	No Pin
4	On/Off Control	On/Off Control
5	No Pin	Sense*
6	+Output	+Output
7	-Output	-Output
8	No Pin	-Sense*
9	Trim	Trim

Dimensions are in inches (mm shown for ref. only).



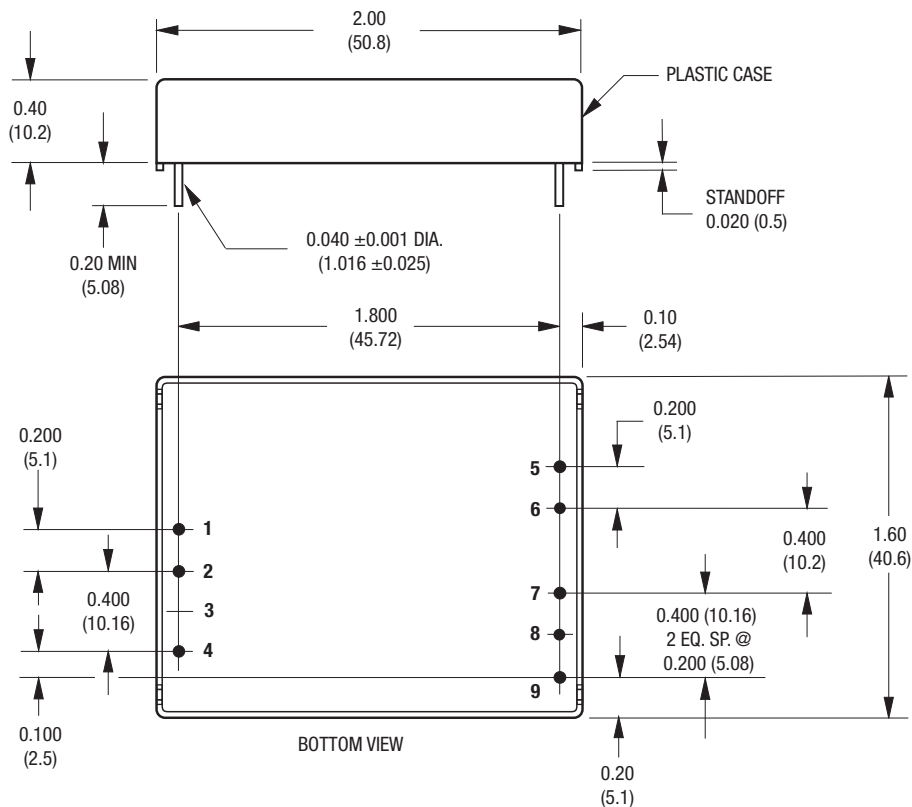
Tolerances (unless otherwise specified):  
.XX ± 0.02 (0.5)  
.XXX ± 0.010 (0.25)  
Angles ± 2°

Components are shown for reference only.

\* Pins 5 and 8 are installed for optional R-suffix versions of 1.2-5V<sub>out</sub> models.

If installed, always connect the sense pins either to a remote load or to their respective V<sub>out</sub> pin.

See page 3 for complete Part Number structure & ordering details.



### Performance/Functional Specifications

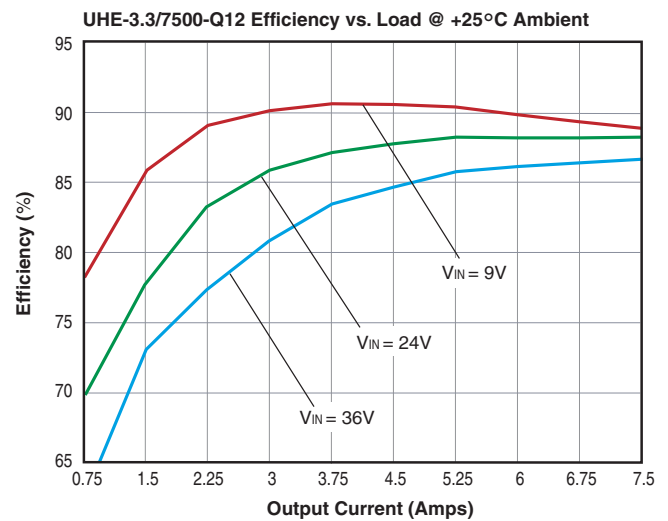
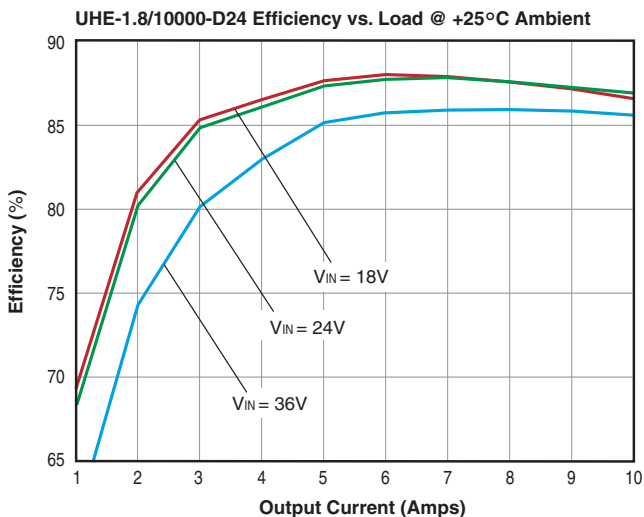
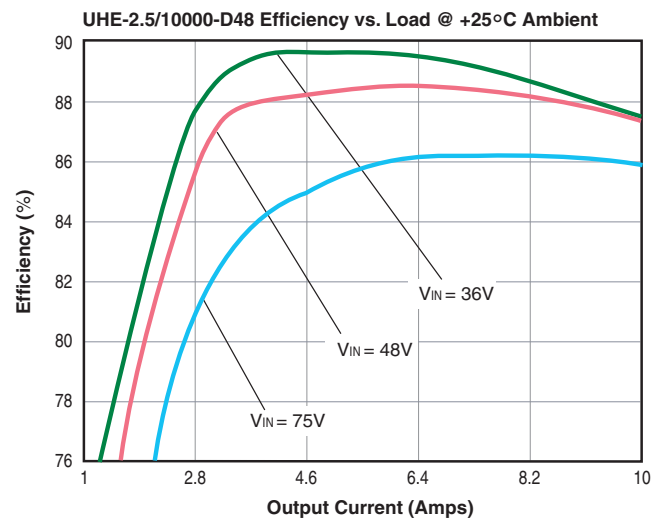
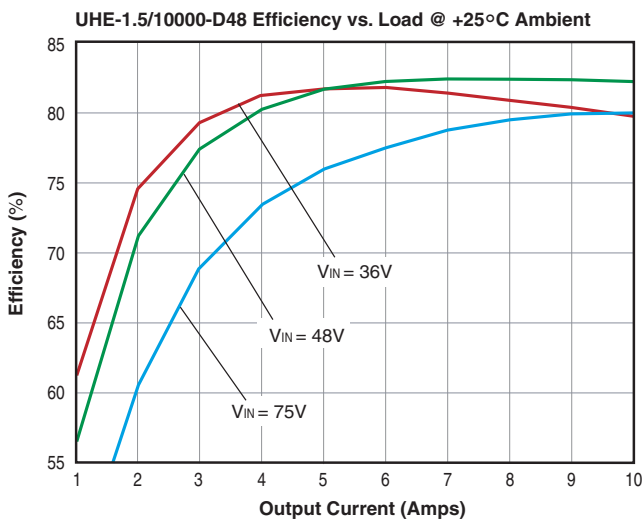
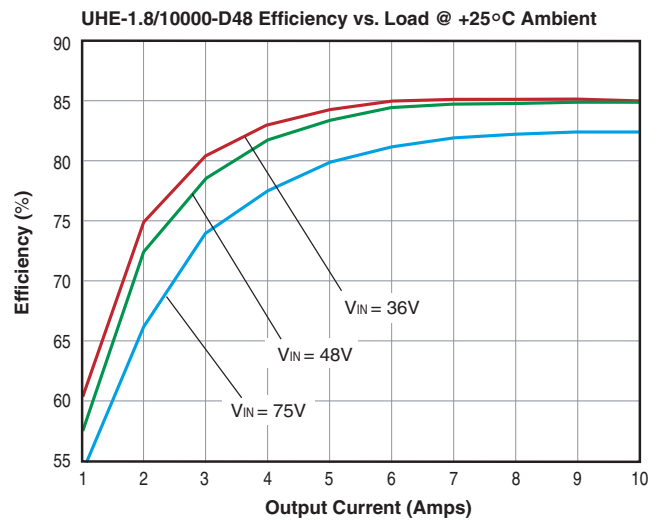
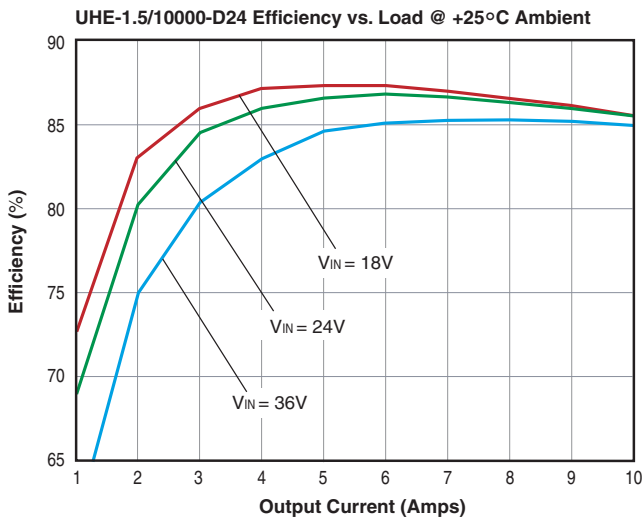
Typical @ T<sub>A</sub> = +25°C under nominal line voltage and full-load conditions, unless noted. ① ②

Input	
Input Voltage Range:	
D12 Models (start up at 10V max.)	9-18 Volts (12V nominal)
Q12 Models (start up at 10V max.)	9-36 Volts (24V nominal)
D24 Models	18-36 Volts (24V nominal)
Q48 Models	18-75 Volts (48V nominal)
D48 Models	36-75 Volts (48V nominal)
Overvoltage Shutdown:	
D12 Models	18.5-23 Volts
Q12/D24 Models	37-42 Volts
D48/Q48 Models	Not applicable
Start-Up Threshold: ②	
D12/Q12 Models	9.4-10 Volts
D24/Q48 Models	15.5-18 Volts
D48 Models	33.5-36 Volts
Undervoltage Shutdown: ②	
D12/Q12 Models	7.0-8.8 Volts
D24/Q48 Models	15-17 Volts
D48 Models	32-35.5 Volts
Input Current:	
Normal Operating Conditions	See Ordering Guide
Standby Mode (Off, OV, UV)	5mA
Input Reflected Ripple Current ③	2.5-10mA <sub>p-p</sub>
Input Filter Type	LC or Pi type
Reverse-Polarity Protection	Brief duration, 5A maximum
Remote On/Off Control (Pin 4): ④	
Positive Logic (Standard)	On = open, open collector, or to +15V applied. I <sub>IN</sub> = 2.6mA max. Off = pulled low to 0-0.8V. I <sub>IN</sub> = 2mA max.
Negative Logic ("N" Suffix Models)	On = pulled low to 0-0.8V. I <sub>IN</sub> = 6mA max. Off = open, open collector or to +15V applied. I <sub>IN</sub> = 1mA max.
Output	
V <sub>OUT</sub> Accuracy (50% load):	
Initial	±1.5%
Temperature Coefficient	±0.02% per °C
Extreme <sup>⑤</sup>	±3%
Minimum Loading for Specification: ②	No load
Ripple/Noise (20MHz BW) ①	See Ordering Guide
Line/Load Regulation	See Ordering Guide
Efficiency	See Ordering Guide
V <sub>OUT</sub> Trim Range <sup>⑥</sup>	±5% minimum (±10% for T models)
Remote Sense Compensation ②	±5%
Isolation Voltage:	
Input-to-Output	1500Vdc minimum (BASIC)
Isolation Capacitance	650pF
Isolation Resistance	100MΩ
Current Limit Inception (@98%V <sub>OUT</sub> ): ⑦	
10 Amp Models	12-15 Amps
7.5 Amp Models	8.2-11.5 Amps
5/6 Amp Models	6.5-8.5 Amps
2.5 Amp Models	2.6-4 Amps
2.0 Amp Models	2.1-3 Amps
Short Circuit Current (Hiccup)	1.5-2.3 Amps

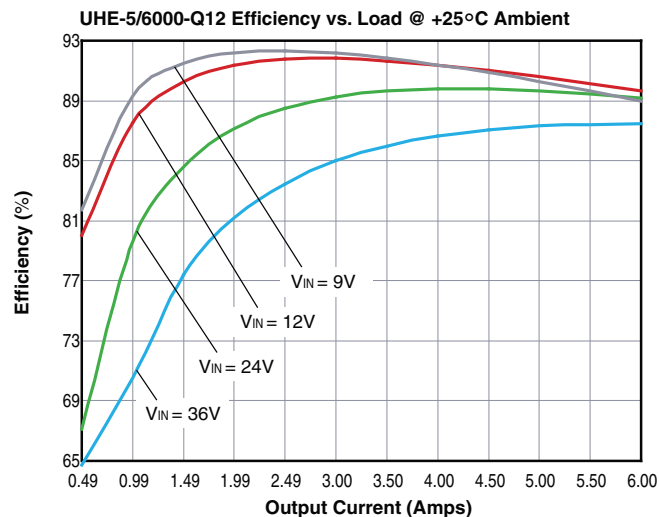
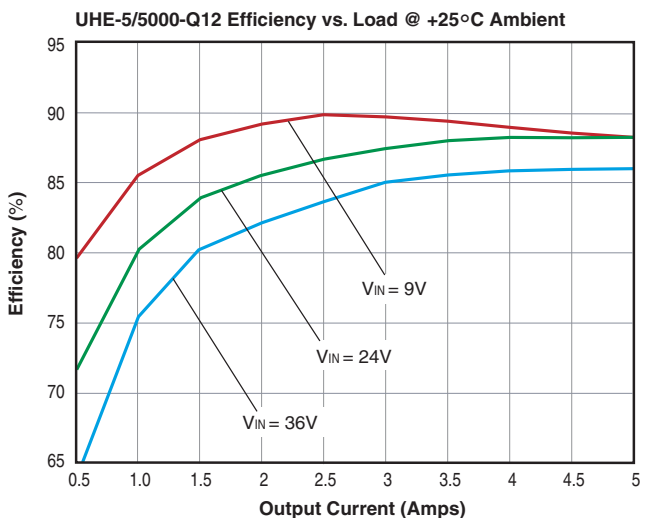
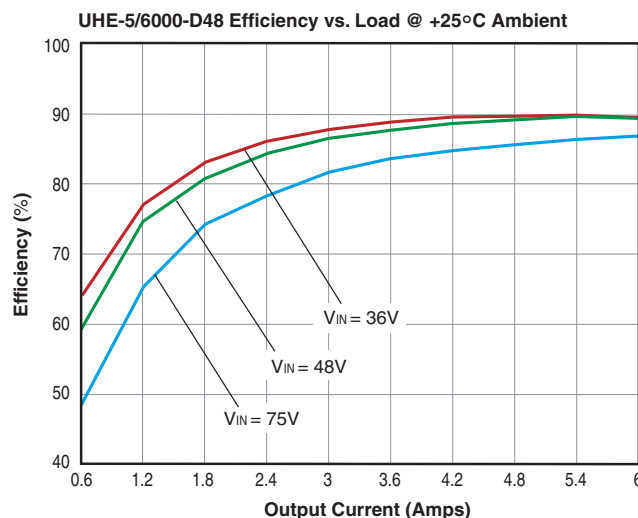
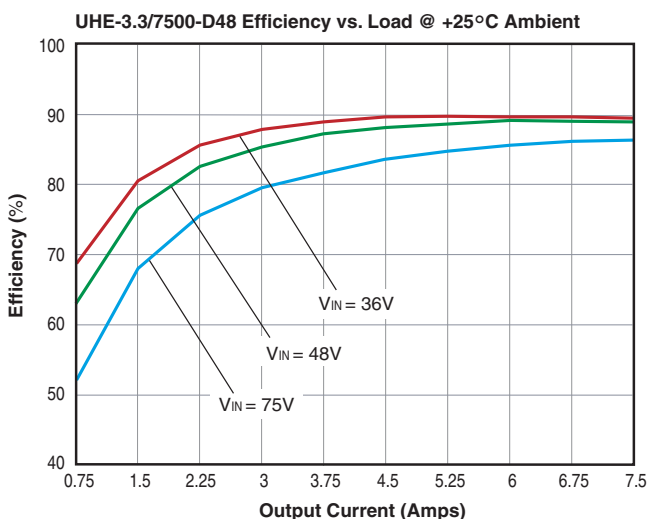
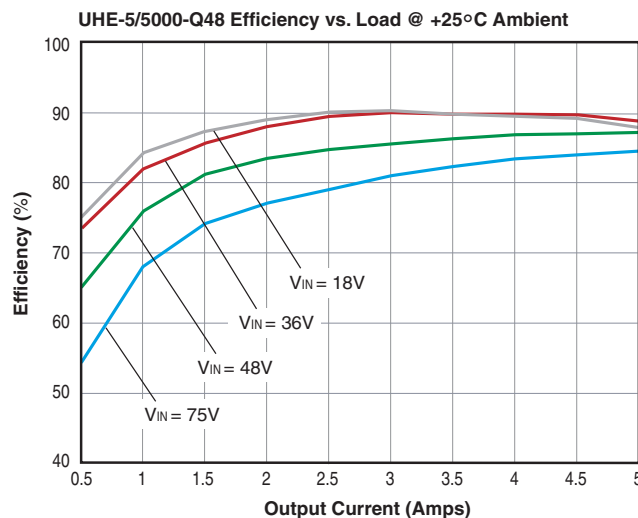
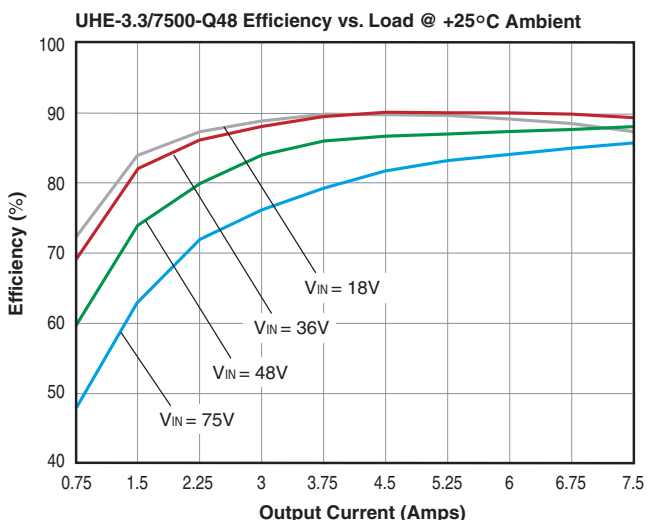
Output	
Overvoltage Protection:	
1.2V Outputs	Magnetic feedback
1.5V Outputs	1.5-2.1 Volts
1.8V Outputs	1.8-2.4 Volts
2.5V Outputs	2.2-2.8 Volts
3.3V Outputs	2.8 to 3.2 Volts
5V Outputs	4 to 4.8 Volts
12V Outputs	6.1-7.5 Volts
15V Outputs	12.7-13.5 Volts
15.8-16.2 Volts	
Maximum Capacitive Loading:	
(Low ESR capacitor) ⑧	10,000µF (1.2-5V <sub>OUT</sub> ) 2,000µF (12-15V <sub>OUT</sub> )
Dynamic Characteristics	
Dynamic Load Response:	
(50-100% load step to ±3% V <sub>OUT</sub> )	200µsec maximum ⑨
Start-Up Time: ⑩	
V <sub>IN</sub> to V <sub>OUT</sub> and On/Off to V <sub>OUT</sub>	8msec typical
UHE-15/2000-Q12	15msec maximum
	30mS typ., 50mS max.
Switching Frequency	150-350kHz (model dependent)
Environmental	
MTBF <sup>⑪</sup> UHE-12/2500-Q12	5,885,546 hours
Operating Temperature (Ambient): ⑪	-40 to +85°C with Derating (see Derating Curves)
Thermal Shutdown	+115°C to +130°C
Storage Temperature	-55 to +125°C
Flammability	UL 94 V-0
Physical	
Dimensions	1.6" x 2" x 0.40" (40.64 x 50.8 x 10.16mm)
Case Material	Diallyl Phthalate
Pin Material	Gold-plated copper alloy
Weight	1.51 ounces (46.9 grams)
Primary to Secondary Insulation Level	Basic

- ① All models are tested and specified with a single, external, 0.47µF, multi-layer ceramic output capacitor and no external input capacitors, unless otherwise noted. All models will effectively regulate under no-load conditions (with perhaps a slight increase in output ripple/noise).
- ② See Technical Notes/Performance Curves for additional explanations and details.
- ③ Input Ripple Current is tested/specified over a 5-20MHz bandwidth with an external 33µF input capacitor and a simulated source impedance of 220µF and 12µH. See I/O Filtering, Input Ripple Current and Output Noise for details.
- ④ The On/Off Control is designed to be driven with open-collector (or equivalent) logic or the application of appropriate voltages (referenced to -Input (pin 2)). Applying a voltage to the On/Off Control pin when no input voltage is applied to the converter can cause permanent damage. See Remote On/Off Control for more details.
- ⑤ Extreme Accuracy refers to the accuracy of either trimmed or untrimmed output voltages over all normal operating ranges and combinations of input voltage, output load and temperature.
- ⑥ Tie the Output Trim pin (pin 9) to +Output (pin 6) for maximum trim down or to -Output (Output Return/Common, pin 7) for maximum trim up. See Output Trimming for detailed trim equations.
- ⑦ The Current-Limit-Inception point is the output current level at which the converter's power-limiting circuitry drops the output voltage 2% from its initial value. See Output Current Limiting and Short-Circuit Protection for more details.
- ⑧ For Start-Up-Time specifications, output settling time is defined as the output voltage having reached ±1% of its final value at maximum load current.
- ⑨ MTBF's are calculated using TELCORDIA SR-332 Method 1 Case, ground fixed, +25°C ambient air and full-load conditions. Contact MPS for demonstrated life-test data.
- ⑩ All models are fully operational and meet all published specifications, including "cold start," at -40°C.
- ⑪ Use only as much output filtering as needed and no more. Larger caps (especially low-ESR ceramic types) may slow transient response or degrade dynamic performance. Thoroughly test your system with all components installed.

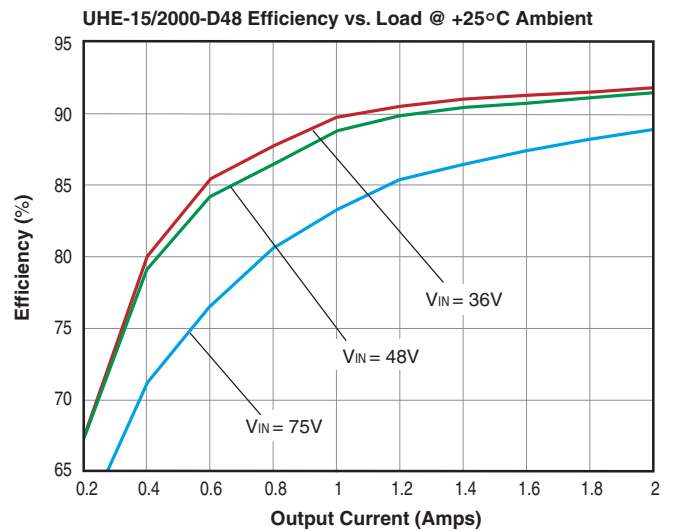
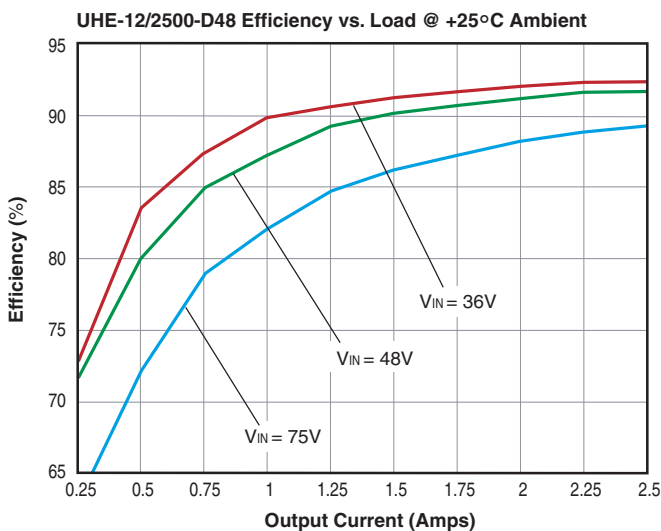
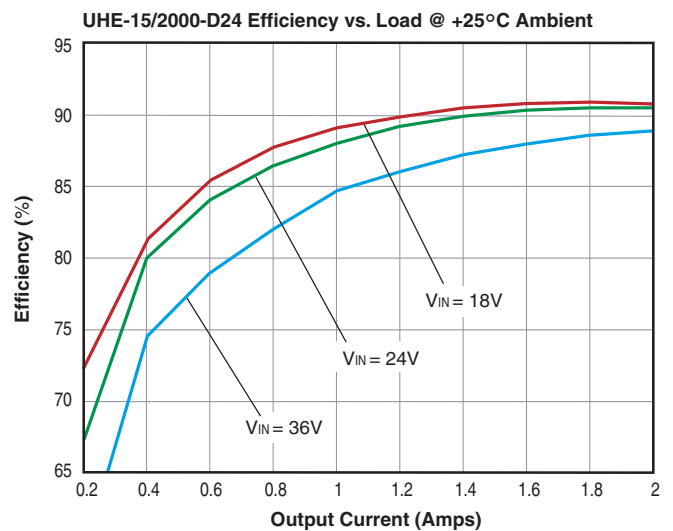
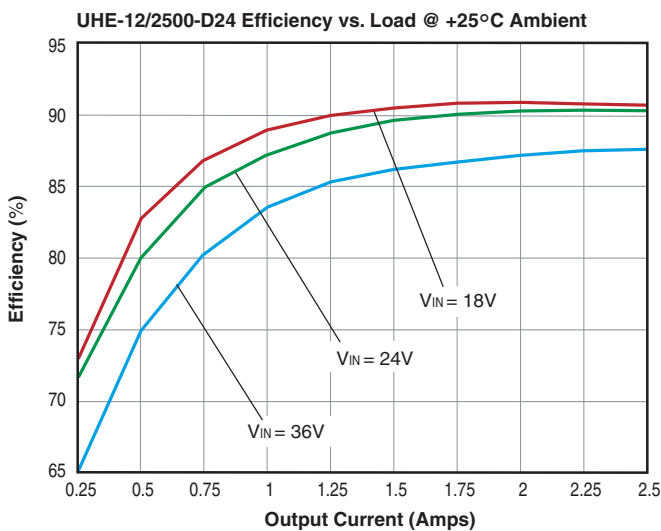
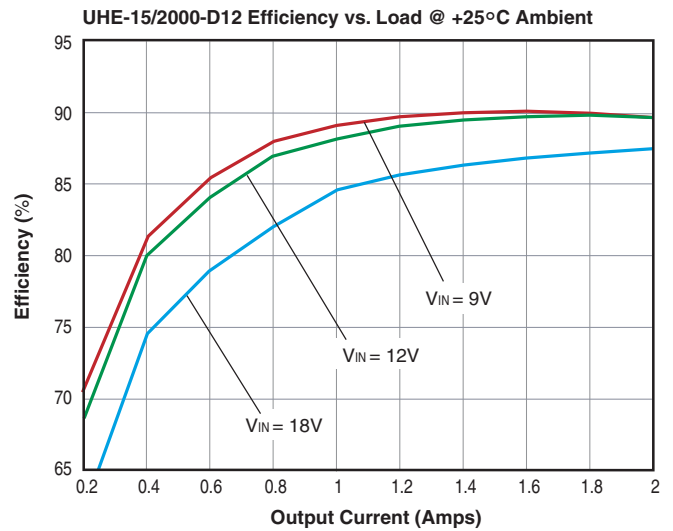
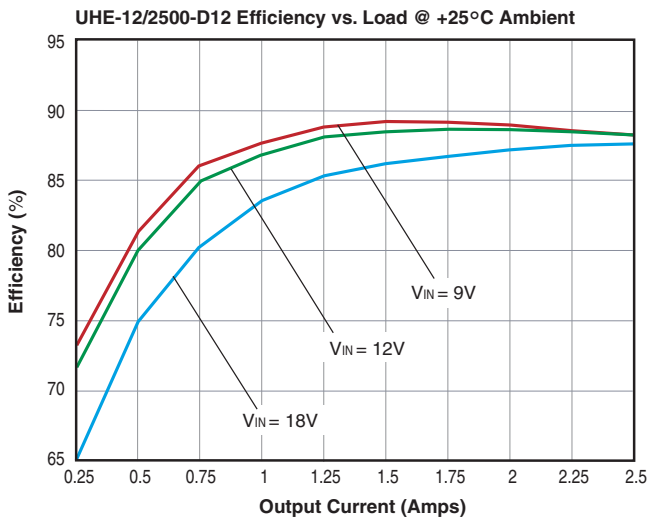
**Typical Performance Curves**



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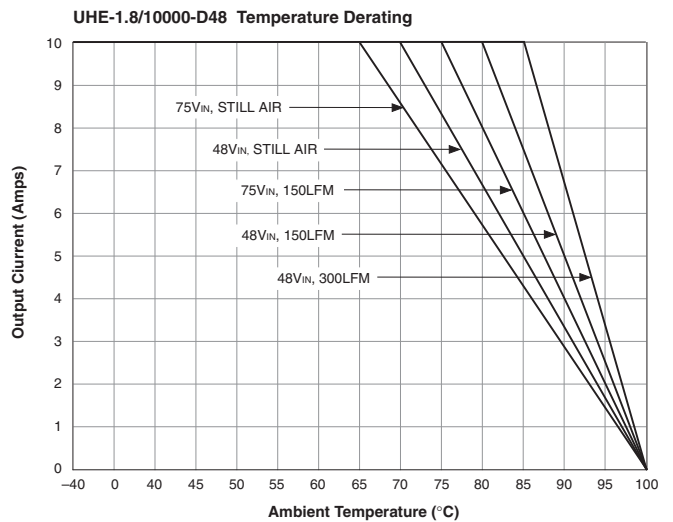
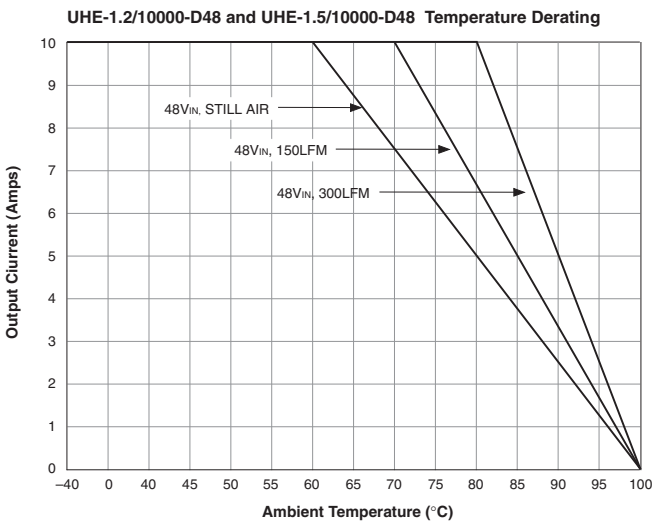
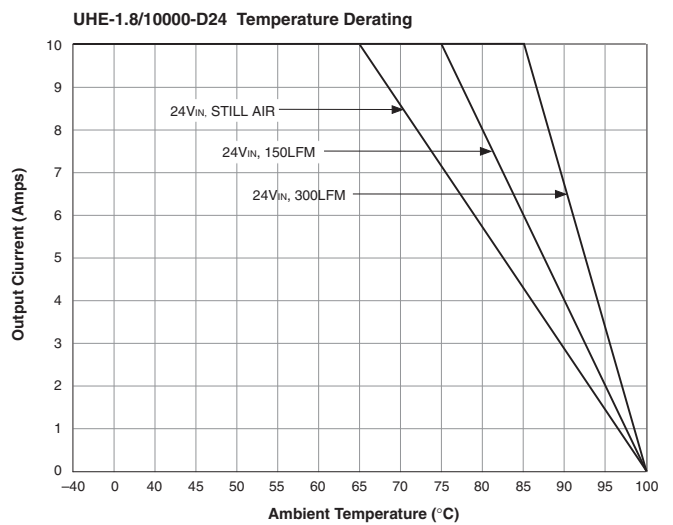
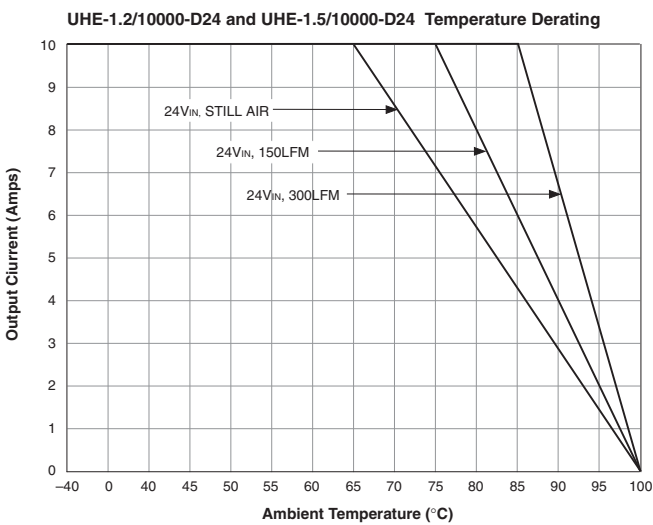
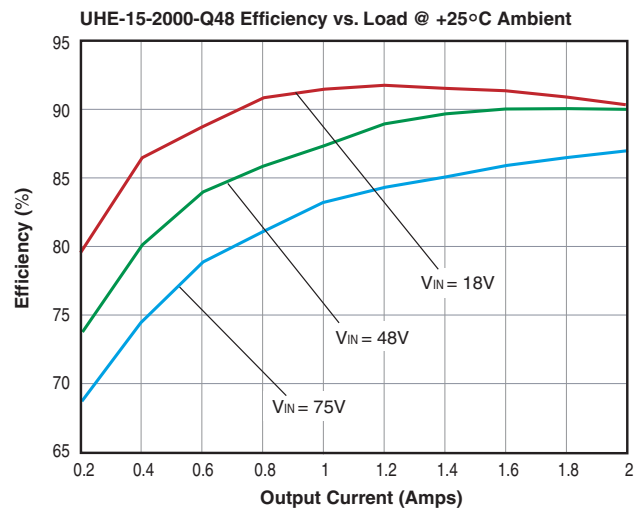
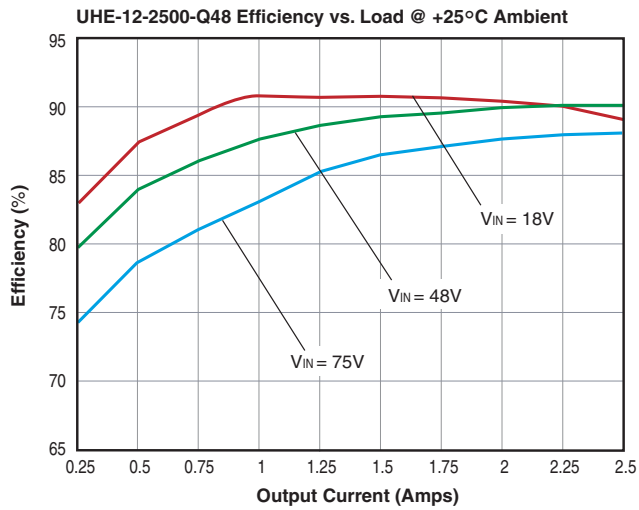


**Typical Performance Curves**

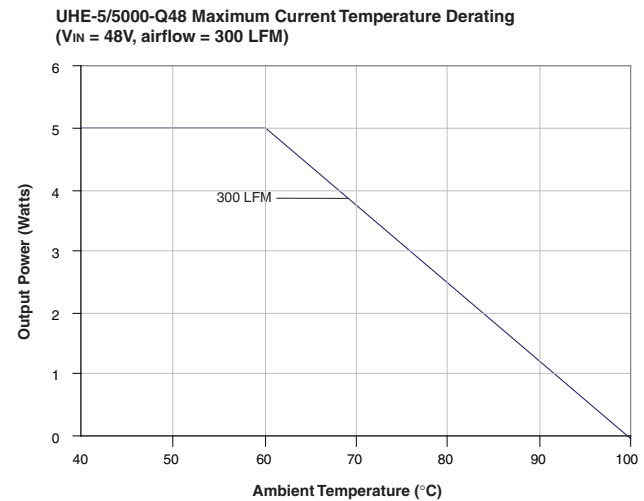
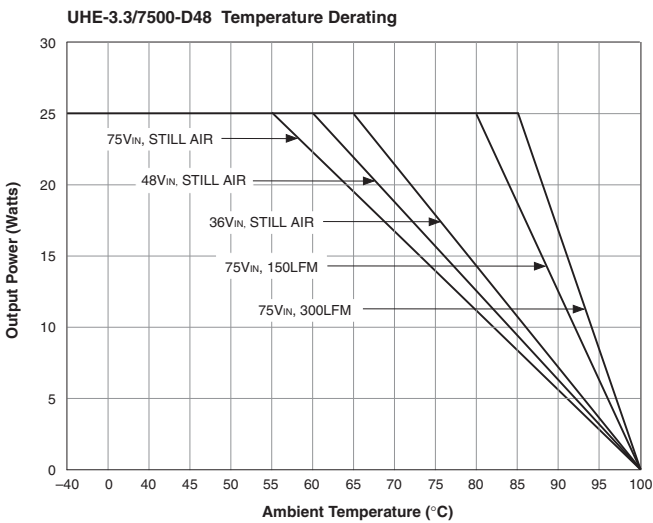
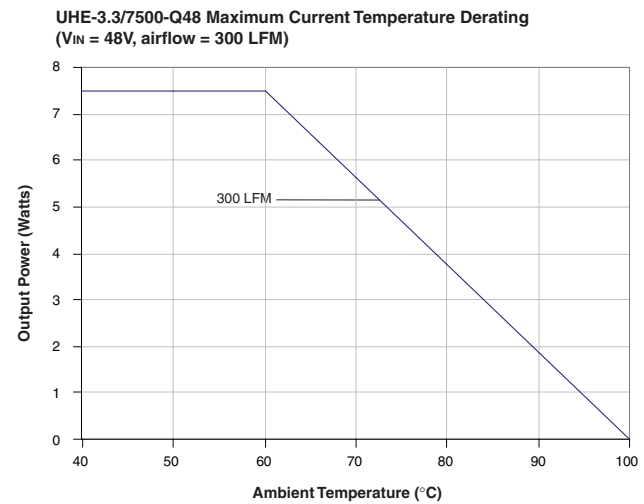
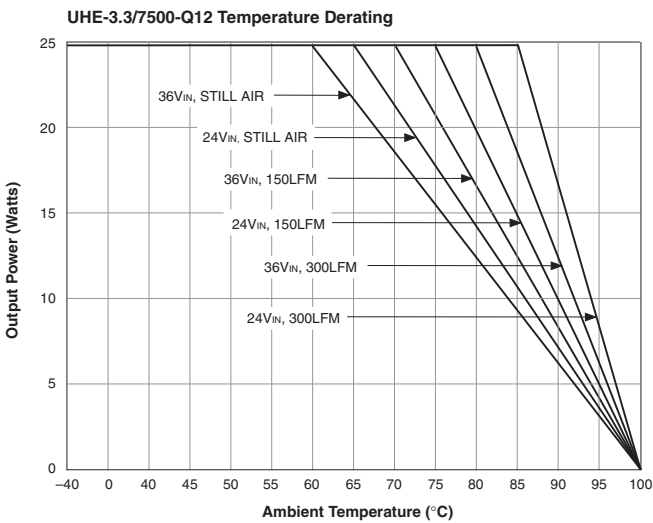
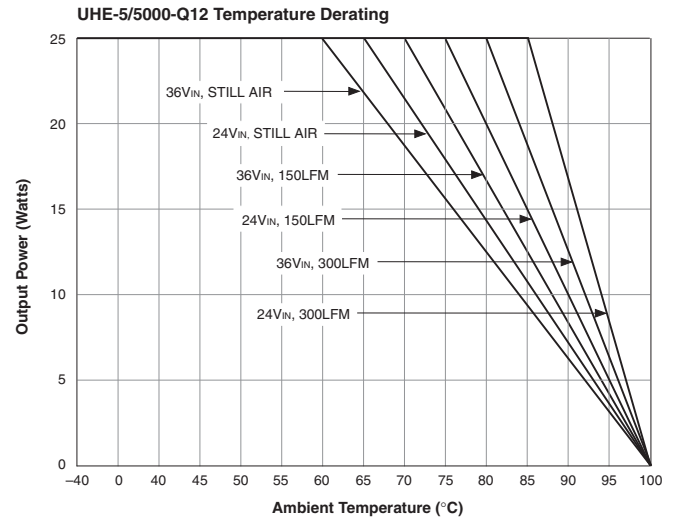
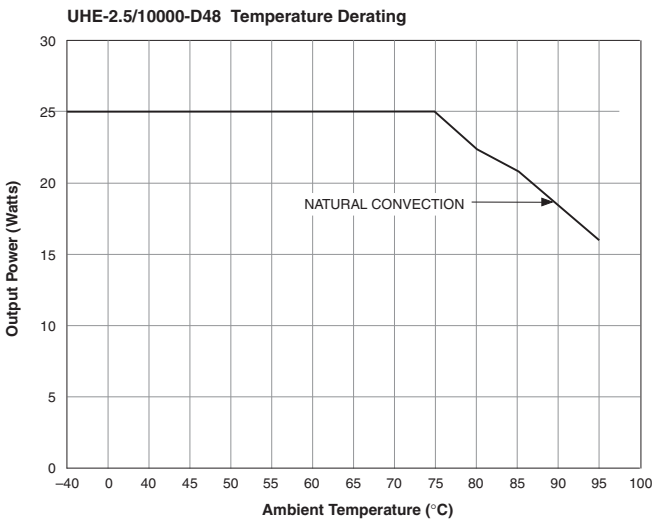




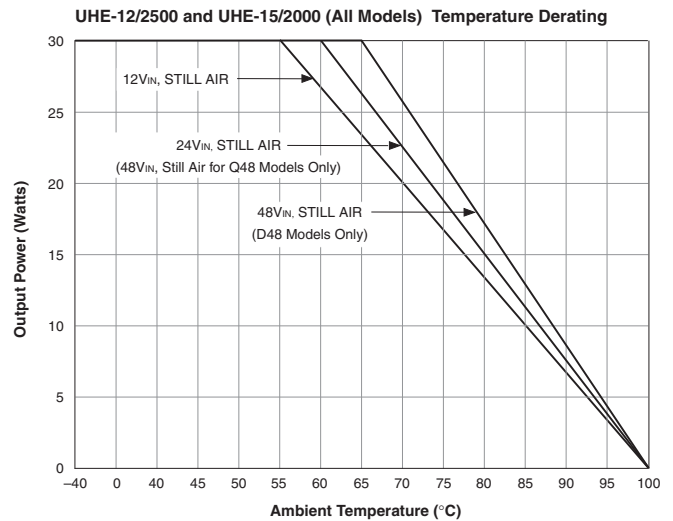
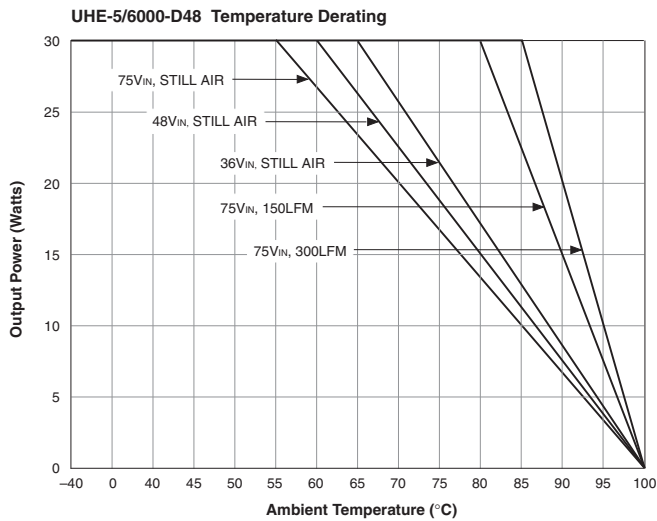
### Typical Performance Curves



**Typical Performance Curves**



## Typical Performance Curves



Absolute Maximum Ratings	
Input Voltage:	
Continuous:	
D12 Models	23 Volts
D24/Q12 Models	42 Volts
D48/Q48 Models	81 Volts
Transient (100msec):	
D12 Models	25 Volts
D24/Q12 Models	50 Volts
D48/Q48 Models	100 Volts
On/Off Control (pin 4) Max. Voltages	
Referenced to –Input (pin 2)	
No Suffix	+15 Volts
"N" Suffix	+7 Volts
Input Reverse-Polarity Protection	Current must be <5 Amps. Brief duration only. Fusing recommended.
Output Current	Current limited. Devices can withstand sustained output short circuits without damage.
Case Temperature	+100°C
Storage Temperature	–55 to +125°C
Lead Temperature (soldering, 10 sec.)	See soldering specifications
These are stress ratings. Exposure of devices to any of these conditions may adversely affect long-term reliability. Proper operation under conditions other than those listed in the Performance/Functional Specifications Table is not implied.	

## TECHNICAL NOTES

### Input Fusing

Certain applications and/or safety agencies may require the installation of fuses at the inputs of power conversion components. Fuses should also be used if the possibility of sustained, non-current-limited, input-voltage polarity reversals exists. For MPS's UHE 12-30 Watt DC/DC Converters, you should use slow-blow type fuses, installed in the ungrounded input supply line, with values no greater than the following.

Model Output/Input	Fuse Values in Amps				
	D12	Q12	D24	Q48	D48
1.2 V <sub>OUT</sub>	3	--	2	--	1
1.5 V <sub>OUT</sub>	4	--	2	--	1
1.8 V <sub>OUT</sub>	5	--	2.5	--	1
2.5 V <sub>OUT</sub>	5	--	2.5	--	1
3.3 V <sub>OUT</sub>	--	7.5	-	3	1.5
5 V <sub>OUT</sub>	--	5	-	3	2
12 V <sub>OUT</sub>	6	3	3	5	2
15 V <sub>OUT</sub>	6	3	3	5	2

All relevant national and international safety standards and regulations must be observed by the installer. For system safety agency approvals, the converters must be installed in compliance with the requirements of the end-use safety standard, e.g. IEC/EN/UL60950-1.

### Input Undervoltage Shutdown and Start-Up Threshold

Under normal start-up conditions, devices will not begin to regulate until the ramping-up input voltage exceeds the Start-Up Threshold Voltage. Once operating, devices will not turn off until the input voltage drops below the Undervoltage Shutdown limit. Subsequent re-start will not occur until the input is brought back up to the Start-Up Threshold. This built in hysteresis prevents any unstable on/off situations from occurring at a single input voltage.

### Start-Up Time

The V<sub>IN</sub> to V<sub>OUT</sub> Start-Up Time is the interval of time between the point at which the ramping input voltage crosses the Start-Up Threshold and the fully loaded output voltage enters and remains within its specified accuracy band. Actual measured times will vary with input source impedance, external input/output capacitance, and load. The UHE Series implements a soft start circuit that limits the duty cycle of its PWM controller at power up, thereby limiting the input inrush current.

The On/Off Control to V<sub>OUT</sub> start-up time assumes the converter has its nominal input voltage applied but is turned off via the On/Off Control pin. The specification defines the interval between the point at which the converter is turned on and the fully loaded output voltage enters and remains within its specified accuracy band. Similar to the V<sub>IN</sub> to V<sub>OUT</sub> start-up, the On/Off Control to V<sub>OUT</sub> start-up time is also governed by the internal soft start circuitry and external load capacitance.

The difference in start up time from V<sub>IN</sub> to V<sub>OUT</sub> and from On/Off Control to V<sub>OUT</sub> is therefore insignificant.

### Input Overvoltage Shutdown

All D12/Q12 and D24 Models of the UHE DC/DC converters are equipped with Input Overvoltage Protection. Input voltages exceeding the input overvoltage shutdown specification listed in the Performance/Functional Specifications will cause the device to shutdown. A built-in hysteresis for all models will not allow the converter to restart until the input voltage is sufficiently reduced.

All 48V<sub>IN</sub> models have this overvoltage shutdown function disabled because of requirements for withstanding brief input surges to 100V for up to 100µsec without output voltage interruption.

Please contact MPS to have input overvoltage shutdown for D48/Q48 models enabled.

### Input Source Impedance

UHE converters must be driven from a low ac-impedance input source. The DC/DC's performance and stability can be compromised by the use of highly inductive source impedances. The input circuit shown in Figure 2 is a practical solution that can be used to minimize the effects of inductance in the input traces. For optimum performance, components should be mounted close to the DC/DC converter. If the application has a high source impedance, low V<sub>IN</sub> models can benefit of increased external input capacitance.

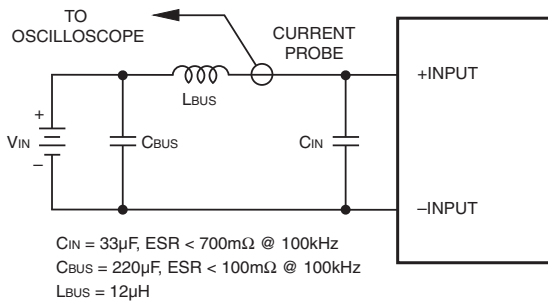
### I/O Filtering, Input Ripple Current, and Output Noise

All models in the UHE 12-30 Watt DC/DC Converters are tested/specified for input reflected ripple current and output noise using the specified external input/output components/circuits and layout as shown in the following two figures.

External input capacitors (C<sub>IN</sub> in Figure 2) serve primarily as energy-storage elements, minimizing line voltage variations caused by transient IR drops in conductors from backplane to the DC/DC. Input caps should be selected for bulk capacitance (at appropriate frequencies), low ESR, and high rms-

ripple-current ratings. The switching nature of DC/DC converters requires that dc voltage sources have low ac impedance as highly inductive source impedance can affect system stability. In Figure 2, C<sub>BUS</sub> and L<sub>BUS</sub> simulate a typical dc voltage bus. Your specific system configuration may necessitate additional considerations.

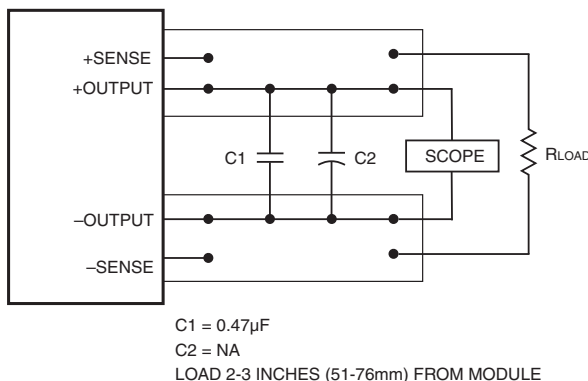
In critical applications, output ripple/noise (also referred to as periodic and random deviations or PARD) may be reduced below specified limits using filtering



**Figure 2. Measuring Input Ripple Current**

techniques, the simplest of which is the installation of additional external output capacitors. These output caps function as true filter elements and should be selected for bulk capacitance, low ESR and appropriate frequency response. All external capacitors should have appropriate voltage ratings and be located as close to the converter as possible. Temperature variations for all relevant parameters should also be taken carefully into consideration.

The most effective combination of external I/O capacitors will be a function of line voltage and source impedance, as well as particular load and layout conditions. Our Applications Engineers can recommend potential solutions and discuss the possibility of our modifying a given device's internal filtering to meet your specific requirements. Contact our Applications Engineering Group for additional details.



**Figure 3. Measuring Output Ripple/Noise (PARD)**

**Floating Outputs**

Since these are isolated DC/DC converters, their outputs are "floating" with respect to their input. Designers will normally use the -Output (pin 7) as the ground/return of the load circuit. You can, however, use the +Output (pin 6) as ground/return to effectively reverse the output polarity.

**Minimum Output Loading Requirements**

UHE converters employ a synchronous-rectifier design topology and all models regulate within spec and are stable under no-load to full load conditions. Operation under no-load conditions however might slightly increase the output ripple and noise.

**Thermal Shutdown**

These UHE converters are equipped with thermal-shutdown circuitry. If environmental conditions cause the internal temperature of the DC/DC converter to rise above the designed operating temperature, a precision temperature sensor will power down the unit. When the internal temperature decreases below the threshold of the temperature sensor, the unit will self start. See Performance/Functional Specifications.

**Output Overvoltage Protection**

UHE output voltages are monitored for an overvoltage condition via magnetic feedback. The signal is coupled to the primary side and if the output voltage rises to a level which could be damaging to the load, the sensing circuitry will power down the PWM controller causing the output voltages to decrease. Following a time-out period the PWM will restart, causing the output voltages to ramp to their appropriate values. If the fault condition persists, and the output voltages again climb to excessive levels, the overvoltage circuitry will initiate another shutdown cycle. This on/off cycling is referred to as "hiccup" mode.

Contact MPS for an optional output overvoltage monitor circuit using a comparator which is optically coupled to the primary side thus allowing tighter and more precise control.

**Current Limiting (Power limit with current mode control)**

As power demand increases on the output and enters the specified "limit inception range" (current in voltage mode and power in current mode) limiting circuitry activates in the DC-DC converter to limit/restrict the maximum current or total power available. In voltage mode, current limit can have a "constant or foldback" characteristic. In current mode, once the current reaches a certain range the output voltage will start to decrease while the output current continues to increase, thereby maintaining constant power, until a maximum peak current is reached and the converter enters a "hiccup" (on off cycling) mode of operation until the load is reduced below the threshold level, whereupon it will return to a normal mode of operation. Current limit inception is defined as the point where the output voltage has decreased by a pre-specified percentage (usually a 2% decrease from nominal).

**Short Circuit Condition (Current mode control)**

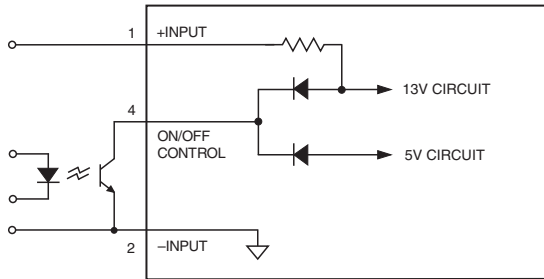
The short circuit condition is an extension of the "Current Limiting" condition. When the monitored peak current signal reaches a certain range, the PWM controller's outputs are shut off thereby turning the converter "off." This is followed by an extended time out period. This period can vary depending on other conditions such as the input voltage level. Following this time out period, the PWM controller will attempt to re-start the converter by initiating a "normal start cycle" which includes softstart. If the "fault condition" persists, another "hiccup" cycle is initiated. This "cycle" can and will continue indefinitely until such time as the "fault condition" is removed, at which time the converter will resume "normal operation." Operating in the "hiccup" mode during a fault condition is advantageous in that average input and output power levels are held low preventing excessive internal increases in temperature.

**Features and Options**

**On/Off Control**

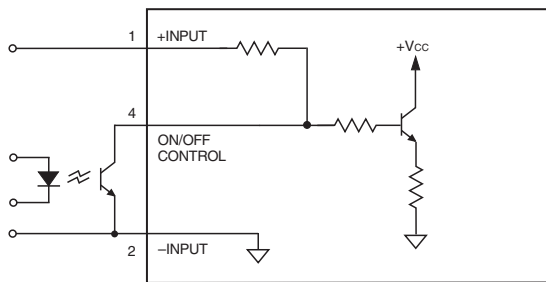
The input-side, remote On/Off Control function (pin 4) can be ordered to operate with either logic type:

Standard models are equipped with Positive-logic (no part-number suffix) and these devices are enabled when pin 4 is left open (or is pulled high, applying to +15V with respect to -Input, pin 2) as per Figure 4. Positive-logic devices are disabled when pin 4 is pulled low (0 to 0.8V with respect to -Input).



**Figure 4. Driving the Positive Logic On/Off Control Pin**

Optional Negative-logic devices ("N" suffix) are off when pin 4 is left open (or pulled high, applying +3.5V to +15V), and on when pin 4 is pulled low (0 to 0.8V) with respect to -V<sub>IN</sub> as shown in Figure 5.



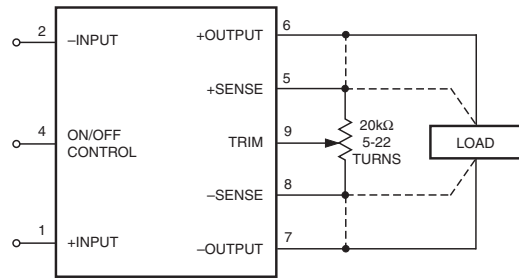
**Figure 5. Driving the Negative Logic On/Off Control Pin**

Dynamic control of the remote on/off function is best accomplished with a mechanical relay or an open-collector/open-drain drive circuit (optically isolated if appropriate). The drive circuit should be able to sink appropriate current (see Performance Specs) when activated and withstand appropriate voltage when deactivated. Applying an external voltage to pin 4 when no input power is applied to the converter can cause permanent damage to the converter.

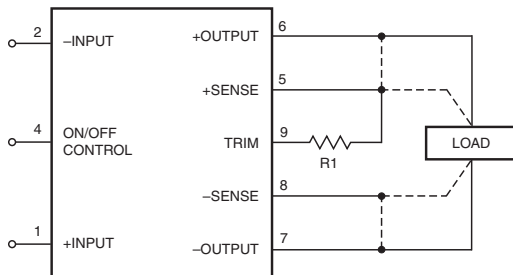
**Trimming Output Voltage**

UHE converters have a trim capability (pin 9) that allows users to adjust the output voltages ±5% of V<sub>OUT</sub> (±10% for T models). Adjustments to the output voltages can be accomplished via a trim pot (Figure 6) or a single fixed resistor as shown in Figures 7 and 8. A single fixed resistor can increase or decrease the output voltage depending on its connection. The resistor should be located close to the converter and have a TCR less than 100ppm/°C to minimize sensitivity to changes in temperature. If the trim function is not used, leave the trim pin floating.

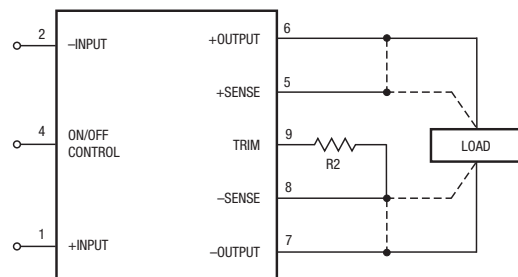
A single resistor connected from the Trim (pin 9) to the +Output (pin 6), or +Sense where applicable, will decrease the output voltage for all models with the exception of the 1.2V models, which will increase the output voltage in this configuration. A resistor connected from the Trim (pin 9) to the -Output (pin 7), or -Sense where applicable, will increase the output voltage for all models with



**Figure 6. Trim Connections Using A Trimpot**



**Figure 7. Trim Connections To Decrease Output Voltages Using a Fixed Resistor (for all models except 1.2V models which will increase V<sub>OUT</sub>)**



**Figure 8. Trim Connections To Increase Output Voltages (for all models except 1.2V models which will decrease V<sub>OUT</sub>)**

the exception of the 1.2V models, which will decrease the output voltage in this configuration.

**Trim Equations**

**Soldering Guidelines**

Murata Power Solutions recommends the specifications below when installing these converters. These specifications vary depending on the solder type. Exceeding these specifications may cause damage to the product. Be cautious when there is high atmospheric humidity. Your production environment may differ; therefore please thoroughly review these guidelines with your process engineers.

**Wave Solder Operations for through-hole mounted products (THMT)**

**For Sn/Ag/Cu based solders:**

Maximum Preheat Temperature	115° C.
Maximum Pot Temperature	270° C.
Maximum Solder Dwell Time	7 seconds

**For Sn/Pb based solders:**

Maximum Preheat Temperature	105° C.
Maximum Pot Temperature	250° C.
Maximum Solder Dwell Time	6 seconds

Trim adjustments greater than the specified ±5% can have an adverse affect on

Trim Up	Trim Down
<b>UHE-1.2/10000-D12, -D24, -D48</b>	
$R1 (k\Omega) = \frac{0.4432(V_o - 0.397)}{V_o - 1.2} - 1.413$	$R2 (k\Omega) = \frac{0.397}{1.2 - V_o} - 1.413$

Trim Down	Trim Up
<b>UHE-1.5/10000-D12, -D24, -D48</b>	
$R1 (k\Omega) = \frac{0.459(V_o - 0.7096)}{1.5 - V_o} - 3.169$	$R2 (k\Omega) = \frac{0.3232}{V_o - 1.5} - 3.169$

<b>UHE-1.8/10000-D12, -D24, -D48</b>	
$R1 (k\Omega) = \frac{1.027(V_o - 0.9352)}{1.8 - V_o} - 7.596$	$R2 (k\Omega) = \frac{0.9647}{V_o - 1.8} - 7.596$

<b>UHE-2.5/10000-D12, -D24, -D48</b>	
$R1 (k\Omega) = \frac{2.226(V_o - 0.9625)}{2.5 - V_o} - 7.503$	$R2 (k\Omega) = \frac{2.142}{V_o - 2.5} - 7.503$

<b>UHE-3.3/7500-Q12, -Q24, -D48</b>	
$R1 (k\Omega) = \frac{3.21(V_o - 1.759)}{3.3 - V_o} - 22.42$	$R2 (k\Omega) = \frac{5.65}{V_o - 3.3} - 22.42$

<b>UHE-5/5000-Q12, -Q48, UHE-5/6000-D48, -Q48</b>	
$R1 (k\Omega) = \frac{2.15(V_o - 2.592)}{5 - V_o} - 15.52$	$R2 (k\Omega) = \frac{5.58}{V_o - 5} - 15.52$

<b>UHE-12/2500-D12, -D24, -D48, -Q12, -Q48</b>	
$R1 (k\Omega) = \frac{10(V_o - 2.5)}{12 - V_o} - 34.8$	$R2 (k\Omega) = \frac{29.5}{V_o - 12} - 34.8$

<b>UHE-15/2000-D12, -D24, -D48</b>	
$R1 (k\Omega) = \frac{13.3(V_o - 2.5)}{15 - V_o} - 38.3$	$R2 (k\Omega) = \frac{37.875}{V_o - 15} - 38.3$

<b>UHE-15/2000-Q12, -Q48</b>	
$R1 (k\Omega) = \frac{13.3(V_o - 2.5)}{15 - V_o} - 34.8$	$R2 (k\Omega) = \frac{37.875}{V_o - 15} - 34.8$

<b>UHE-3.3/7500-D48T (Quantity order only)</b>	
$R1 (k\Omega) = (2.54/y - 4.08)/2$ where $y = (3.3 - V_o)/3.3$	$R2 (k\Omega) = 1.55/2y$ where $y = (V_o - 3.3)/3.3$

<b>UHE-5/6000-Q48T, -D48T (Quantity order only)</b>	
$R1 (k\Omega) = 1.25/y - 2.69$ where $y = (5 - V_o)/5$	$R2 (k\Omega) = 1.25/y$ where $y = (V_o - 5)/5$

the converter's performance and are not recommended. Excessive voltage differences between  $V_{out}$  and Sense, in conjunction with trim adjustment of the output voltage, can cause the overvoltage protection circuitry to activate (see Performance Specifications for overvoltage limits). Power derating is based on maximum output current and voltage at the converter's output pins. Use of trim and sense functions can cause output voltages to increase, thereby increasing output power beyond the converter's specified rating or cause output voltages to climb into the output overvoltage region. Therefore:

$$(V_{out \text{ at pins}}) \times (I_{out}) \leq \text{rated output power}$$

**Note:** Resistor values are in kΩ. Adjustment accuracy is subject to resistor tolerances and factory-adjusted output accuracy.  $V_o$  = desired output voltage.

**Remote Sense (Optional on 1.2-5 $V_{out}$  models)**

**Note:** The Sense and  $V_{out}$  lines are internally connected through 10Ω resistors. Nevertheless, if the sense function is not used for remote regulation the user should connect the +Sense to + $V_{out}$  and -Sense to - $V_{out}$  at the DC/DC converter pins.

UHE series converters have a sense feature to provide point of use regulation, thereby overcoming moderate IR drops in pcb conductors or cabling. The remote sense lines carry very little current and therefore require minimal cross-sectional-area conductors. The sense lines are used by the feedback control-loop to regulate the output. As such, they are not low impedance points and must be treated with care in layouts and cabling. Sense lines on a pcb should be run adjacent to dc signals, preferably ground. In cables and discrete wiring applications, twisted pair or other techniques should be implemented.

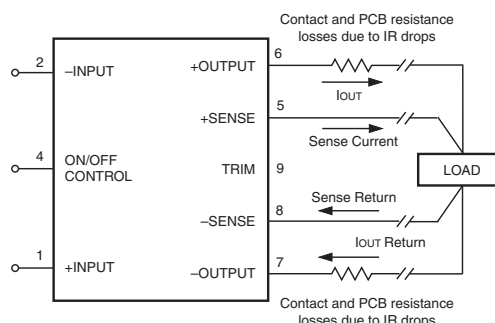
UHE series converters will compensate for drops between the output voltage at the DC/DC and the sense voltage at the DC/DC provided that:

$$[V_{out(+)} - V_{out(-)}] - [Sense(+) - Sense(-)] \leq 5\% V_{out}$$

Output overvoltage protection is monitored at the output voltage pin, not the Sense pin. Therefore, excessive voltage differences between  $V_{out}$  and Sense in conjunction with trim adjustment of the output voltage can cause the overvoltage protection circuitry to activate (see Performance Specifications for overvoltage limits). Power derating is based on maximum output current and voltage at the converter's output pins. Use of trim and sense functions can cause output voltages to increase thereby increasing output power beyond the UHE's specified rating or cause output voltages to climb into the output overvoltage region. Therefore, the designer must ensure:

$$(V_{out \text{ at pins}}) \times (I_{out}) \leq \text{rated output power}$$

**Figure 9. Remote Sense Circuit Configuration**



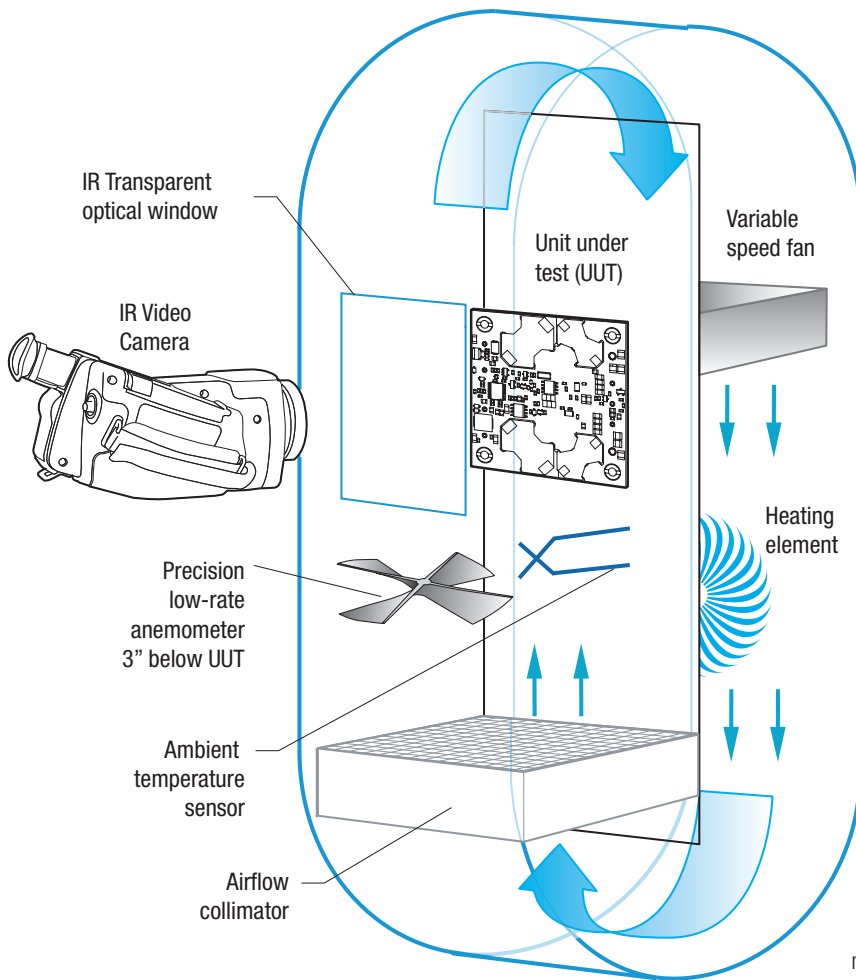


Figure 10. Vertical Wind Tunnel

**Vertical Wind Tunnel**

Murata Power Solutions employs a computer controlled custom-designed closed loop vertical wind tunnel, infrared video camera system, and test instrumentation for accurate airflow and heat dissipation analysis of power products. The system includes a precision low flow-rate anemometer, variable speed fan, power supply input and load controls, temperature gauges, and adjustable heating element.

The IR camera monitors the thermal performance of the Unit Under Test (UUT) under static steady-state conditions. A special optical port is used which is transparent to infrared wavelengths.

Both through-hole and surface mount converters are soldered down to a host carrier board for realistic heat absorption and spreading. Both longitudinal and transverse airflow studies are possible by rotation of this carrier board since there are often significant differences in the heat dissipation in the two airflow directions. The combination of adjustable airflow, adjustable ambient heat, and adjustable Input/Output currents and voltages mean that a very wide range of measurement conditions can be studied.

The collimator reduces the amount of turbulence adjacent to the UUT by minimizing airflow turbulence. Such turbulence influences the effective heat transfer characteristics and gives false readings. Excess turbulence removes more heat from some surfaces and less heat from others, possibly causing uneven overheating.

Both sides of the UUT are studied since there are different thermal gradients on each side. The adjustable heating element and fan, built-in temperature gauges, and no-contact IR camera mean that power supplies are tested in real-world conditions.

